

# มาตรฐานเกี่ยวกับการตรวจวิเคราะห์ทางด้านเคมี สำหรับสหพันธรัฐรัสเซีย

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| Technical Regulations of the Customs Union<br>TR CU 021/2011<br>On Food Safety,<br>Appendix 3 Gienicheskie safety requirements for food products |   |            |  |  |  |
|--|---|------------|--|--|--|
| Indicators   | tors Products Maximum levels  |            |  |  |  |
|  | All kinds of fish products<br>(except tuna species, swordfish, beluga)<br>and the meat of marine mammals,<br>including dried products | 1.0 mg/kg  |  |  |  |
| Lead   | Tuna, swordfish, beluga - all<br>kinds of products, including<br>dried products   | 2.0 mg/kg  |  |  |  |
|  | Molluscs, crustaceans and other<br>invertebrates, amphibians,<br>reptiles   | 10.0 mg/kg |  |  |  |
|  | Algae and sea grass   | 0.5 mg/kg  |  |  |  |



| Indicators | Products  | Maximum levels |
|------------|---|----------------|
|            | All kinds of Freshwater fish products<br>(except for eggs, milk, fish oil)<br>and meat of marine mammals,<br>including dried products | 1.0 mg/kg      |
| Arsenic    | All kinds of Marine fish products (except<br>for eggs, milk, fish oil)<br>and meat of marine mammals,<br>including dried products     | 5.0 mg/kg      |
|            | Roes of fish and their products;<br>Analogues of caviar ; Fish oil  | 1.0 mg/kg      |
|            | Molluscs, crustaceans<br>and other invertebrates,<br>amphibians, reptiles; Algae and sea grass  | 5.0 mg/kg      |



| Indicators | Products   | Maximum levels |
|------------|--|----------------|
|            | All kinds of fish products and<br>marine mammals<br>(except for eggs, milk and cookies),<br>including dried products | 0.2 mg/kg      |
| Codmium    | Roes of fish and their products;<br>Analogues of caviar; Algae and sea<br>grass                                      | 1.0 mg/kg      |
|            | Fish liver and products therefrom  | 0.7 mg/kg      |
|            | Molluscs, crustaceans<br>and other invertebrates, amphibians<br>and reptiles   | 2.0 mg/kg      |



| Indicators | Products   | Maximum<br>levels |
|------------|--|-------------------|
|            | All kinds of <b>freshwater non-predatory fish</b> products including dried products  | 0.3 mg/kg         |
|            | All kinds of <b>freshwater predatory fish</b><br>products including dried products   | 0.6 mg/kg         |
|            | All kinds of <b>sea water fish</b> products and<br>meat of marine mammals, including dried<br>products                     | 0.5 mg/kg         |
| Mercury    | Tuna, swordfish, beluga - all kinds of<br>products (except for eggs, milk, liver, fish oil),<br>including dried products   | 1.0 mg/kg         |
|            | Fish liver and products therefrom  | 0.5 mg/kg         |
|            | Fish oil   | 0.3 mg/kg         |
|            | Roes of fish and their products; analogs<br>caviar; Molluscs, crustaceans and other<br>invertebrates, amphibians, reptiles | 0.2 mg/kg         |
|            | Algae and sea grass  | 0.1 mg/kg         |



| Indicators       | Products   | Maximum<br>levels |
|------------------|--|-------------------|
| Tin              | Canned and preserved fish, fish liver and products from it in prefabricated tin tare   | 200 mg/kg         |
| Chrome           | Canned and preserved fish, fish liver and products from it in chrome container   | 0.5 mg/kg         |
|                  | All products of freshwater fish, other than liver, eggs, milk, fish oil, dried and other products ready to eat                                     | 0.03 mg/kg        |
| HCH<br>(isomers) | All products of sea fish and meat of marine<br>mammals (except liver and fish oil); And<br>roes of fish and their products; Analogues of<br>caviar | 0.2 mg/kg         |
|                  | Fish oil   | 0.1 mg/kg         |
|                  | Fish liver and products produced therefrom   | 1.0 mg/kg         |



| Indicators                          | Products   | Maximum levels |
|-------------------------------------|--|----------------|
|                                     | All products of the freshwater fish (except liver, eggs and milk, fish oil, dried, and other products, ready-to-eat)   | 0.3 mg/kg      |
|                                     | All kinds of products from marine fish (except<br>sturgeon, salmon and herring fatty) meat and<br>marine mammals (other than liver, eggs and milk,<br>dried, and other products, ready-to-eat); Fish oil                           | 0.2 mg/kg      |
| DDT and its<br>metabolites          | Sturgeon, salmon, herring fat - all products<br>(except liver, eggs and milk), including dried,<br>smoked, salted, spiced, marinated, fish cooking and<br>other products, ready-to-eat   | 2.0 mg/kg      |
|                                     | Fish (except sturgeon, salmon and herring fat),<br>dried, smoked, salted, spiced, marinated, fish<br>cooking and other fishing products, ready-to-eat;<br>And roes of fish (all kinds), and their products;<br>Analogues of caviar | 0.4 mg/kg      |
|                                     | Fish liver and products therefrom  | 3.0 mg/kg      |
| 2,4-D acid,<br>its salts and esters | All products of the freshwater fish  | not allowed    |

| Technical Regulations of the Customs Union<br>TR CU 021/2011<br>On Food Safety,<br>Appendix 4. Acceptable levels of cesium-137 and strontium-90 |                        |                         |  |  |
|---|------------------------|-------------------------|--|--|
| Indicators  | Products               | Maximum levels<br>Bq/kg |  |  |
| Cesium-137  | Fish and fish products | 130                     |  |  |
|   | Fish dried             | 260                     |  |  |
| Strontium -90   | Fish and fish products | 100                     |  |  |

#### Technical Regulations of the Customs Union TR CU 029/2012

Safety requirements of food additives, flavorings and processing aids, Appendix 4 Hygienic standards applying antioxidants



| Indicators  | Food Products   | Maximum levels  |
|---|---|---|
| Butylhydroxyanisole (E320, BOA,<br>BHA), Butylhydroxytoluene<br>(E321, "Ionol" BOT, BHT),<br>tert-butyl hydroquinone (E319,<br>TBHQ, TBHQ), gallic acid esters<br>(gallates) propyl gallate (E310),<br>Octyl gallate (E311),<br>dodetsilgallat (E312)<br>- individually or in combination | fat fish and marine<br>mammals  | RAB - 200 mg / kg,<br>BHT - 100 mg / kg,<br>TBHQ - 200 mg / kg,<br>gallates - 200 mg / kg<br>(on fat product) |
| 4-Hexylresorcinol (E586)  | Fresh and frozen<br>crustaceans   | 2 mg / kg<br>of residues in the meat of<br>crustaceans  |
| Isoascorbic (erythorbic) acid<br>(E315), sodium izoaskorbat<br>(E316) – alone or in combination,<br>based on isoascorbic acid   | Fish and caviar<br>preserves, canned,<br>salted and dried fish,<br>fish with red skin<br>frozen | 1.5 g / kg  |



| Indicators  | Food Products  | Maximum levels                  |
|---|--|---------------------------------|
| Izopropiltsitratnaya mixture<br>(E384)  | tallow fat fish and marine mammals                               | 200 mg / kg                     |
| Calcium-sodium<br>ethylenediaminetetraacetate<br>(E385, calcium sodium EDTA)<br>disodium<br>ethylenediaminetetraacetate<br>(EDTA-disodium E386)<br>- individually or in combination | Fish, crustaceans and shellfish, canned and pasteurized          | 75 mg / kg                      |
|   | Frozen crustaceans   | 75 mg / kg                      |
| Extracts of rosemary (E392),  | fat fish and marine<br>mammals                                   | 50 mg / kg<br>(on fat product)  |
| based on the sum of carnosol and carnosic acid  | fish products (except<br>dried meat and dry<br>(dried) sausages) | 150 mg / kg<br>(on fat product) |

#### Technical Regulations of the Customs Union TR CU 029/2012 Safety requirements of food additives, flavorings and processing aids Appendix 8 Hygienic standards preservatives



| Indicators   | Food Products       | Maximum levels                 |
|--|---------------------|--------------------------------|
| <b>Benzoic acid</b> (E210),<br>benzoates and salts thereof:<br>sodium benzoate (E211)<br>Potassium benzoate (E212),<br>calcium benzoate (E213)<br>- individually or in combination | -                   | 2 g / kg<br>(2,000 mg/kg, ppm) |
| benzoic acid equivalent  | Fish, salted, dried | 200 mg / kg                    |



| Indicators   | Food Products                       | Maximum levels   |
|--|-------------------------------------|--|
| <b>Sorbic acid</b> (E200) and its salts<br>sorbates: sodium (E201)<br>Potassium (E202), calcium (E203),                                | Preserved fish, including<br>caviar | 2 g / kg   |
| - alone or in combination, based on sorbic acid  | Fish, salted, dried                 | 200 mg / kg  |
| based off sorbie deld  | Cooked crustaceans and molluscs     | 2 g / kg   |
| Sorbic acid and sorbates<br>(E200, E201, E202, E203)   | Preserved fish, including caviar    | 2 g / kg   |
| in combination   | Fish, salted, dried                 | 200 mg / kg  |
| with benzoic acid and<br>benzoates<br>(E210, E211, E212, E213)<br>- individually or in combination,<br>based on the corresponding acid | Cooked crustaceans and molluscs     | 2 g / kg, including<br>benzoates less than 1 g<br>/ kg |



| Indicators  | Food Products  | Maximum levels                     |
|---|--|------------------------------------|
| Sulfurous acid (E220 <b>sulfur</b><br><b>dioxide</b> ) and salts thereof:<br>bisulfite (sodium bisulfite)<br>potassium E228,<br>E227 calcium sulfite,<br>sodium hydrosulfite E222,<br>E224 potassium metabisulphite,<br>sodium metabisulphite E223,<br>E225 potassium sulfite,<br>E226 calcium sulfite,<br>sodium sulfite E221<br>- alone or in combination,<br>based on the sulfur dioxide (2) | Dried and salted fish  | 200 mg / kg                        |
|   | Crustaceans and<br>cephalopods:<br>- Fresh, frozen   | 150 mg / kg in the<br>edible parts |
|   | Crustaceans and<br>cephalopods:<br>- Crustaceans Penaeidae,<br>Solenoceridae,<br>Aristaeidae fresh, frozen | 300 mg / kg in the<br>edible parts |
|   | Crustaceans and<br>cephalopods:<br>- Boiled  | 50 mg / kg in the edible parts     |
|   | - Crustaceans Penaeidae,<br>Solenoceridae,<br>Aristaeidae boiled   | 270 mg / kg in the<br>edible parts |

#### Technical Regulations of the Customs Union TR CU 029/2012

Safety requirements of food additives, flavorings and processing aids Appendix 11 Hygienic regulations for the application of dyes



| Indicators   | Food Products                          | Maximum levels |
|--|--|----------------|
| Azorubin (E122, Karmuazin),<br>Allura Red AC (E129),<br>beta-apo-8'-carotene aldehyde (C30)<br>(E160) beta-apo-8'-carotene acid<br>(C30) ethyl ester (E160f) Yellow<br>"sunset" FCF (E110),<br>quinoline yellow (E104) Green S<br>(E142)<br>Green robust FCF (143) Indigo<br>carmine (E132) Carmine (E120,<br>Cochineal) Brown HT (E155)<br>Curcumin (E100), lycopene (E160d)<br>Lutein (E161b), Ponce 4R (E124)<br>Brilliant blue FCF (E133), patent blue<br>V (E131) Tartrazine (E102) Brilliant<br>Black PN (E151) alone or in<br>combination | Pasta - fish and shellfish             | 100 mg / kg    |
|  | Crustaceans - semi-<br>finished boiled | 250 mg / kg    |
|  | Fish "under the Salmon"                | 500 mg / kg    |
|  | Minced fish surimi                     | 500 mg / kg    |
|  | Fish roe                               | 300 mg / kg    |
|  | Smoked fish                            | 100 mg / kg    |

## Technical Regulations of the Customs Union TR CU 029/2012

Safety requirements of food additives, flavorings and processing aids Appendix 13 Hygienic standards applying sweeteners



| Indicators                                  | Food Products   | Maximum levels |
|---|---|----------------|
| content in the product:                     | Sweet-sour preserves of<br>fish and marinades of<br>fish, crustaceans and<br>molluscs | AC 200 mg / kg |
| Sucralose (E955,<br>trihlorgalaktosaharoza) | Sweet-sour preserves of<br>fish and marinades of<br>fish, crustaceans and<br>molluscs | 120 mg / kg    |

## Technical Regulations of the Customs Union TR CU 029/2012 Safety requirements of food additives, flavorings and processing aids Annex 15 Hygienic Standards application stabilizers, emulsifiers, thickeners and fillers

| Tradicateurs                | Food Droducto             | Maximum lavala  |
|-----------------------------|---------------------------|-----------------|
| Indicators                  | Food Products             | Maximum levels  |
| Isomalt, isomalt (E953)     | Frozen fish, crustaceans, | According to TI |
| xylitol (E967),             | molluscs and cephalopods  |                 |
| lactitol (E966),            |                           |                 |
| maltitol and maltitol syrup |                           |                 |
| (E965)                      |                           |                 |
| mannitol (E421),            |                           |                 |
| sorbitol (E420)             |                           |                 |
| erythritol (E968)           |                           |                 |
|                             |                           |                 |



| Indicators   | Food Products                                    | Maximum levels  |
|--|--|---|
| Phosphoric acid  | Fish fillets, raw, ice<br>cream                  | 5 g / kg of added phosphate<br>10 g / kg of total (natural + added)<br>phosphate  |
| (E338) and edible<br>Phosphates:<br>ammonium (E342),<br>potassium (E340)<br>calcium (E341, 542)  | <b>Shellfish</b> (treated and untreated), frozen | Added 5 g of phosphate per 1 kg<br>of raw shellfish 10 g total<br>(natural + added) phosphate per 1 kg<br>of raw shellfish            |
| magnesium (E343),<br>sodium (E339)   | Minced fish " <b>surimi</b> "                    | 1 g / kg (1,000 mg/kg, ppm)   |
| Pyrophosphate<br>(E450) triphosphate<br>(E451)<br>Polyphosphates<br>(E452)<br>- phosphate added<br>alone or in<br>combination,<br>based on | Fish and shrimp paste,                           | 5 g / kg  |
|  | Minced fish ice cream<br>and articles thereof    | Added 5 g of phosphate per 1 kg<br>of fish raw material 10 g total<br>(natural + added)<br>phosphate per 1 kg<br>of fish raw material |
|  | Canned shellfish                                 | Adding phosphate<br>1 g per 1 kg<br>of raw shellfish  |

| TECHNICAL REGULATION of the Eurasian Economic Union<br>'On the safety of fish and fish products'<br>(TR EAES 040/2016)<br>ANNEX 2 Maximum Allowed Levels of Residual Veterinary Drug Content, Animal Growth<br>Stimulants (including hormonal preparations), Medicines (including antimicrobial medicines)<br>in Aquaculture Food Products of Animal Origin |   |                         |
|---|---|-------------------------|
| Indicators  | Aquaculture Food<br>Products of Animal Origin     | Maximum levels<br>mg/kg |
| I. Maximum permissible levels   | of antimicrobial residues                         |                         |
| Amoxicillin (penicillins)   | muscle tissue in natural proportion with the skin | 0.05                    |
| Ampicillin (penicillins)  | muscle tissue in natural proportion with the skin | 0.05                    |
| Bacitracin (polypeptides)   |   | not permissible (<0.02) |
| Benzylpenicillin/Penethamate<br>(Penetamate)  | muscle tissue in natural proportion with the skin | 0.05                    |
| <b>Danofloxacin</b> (quinolones)  | muscle tissue in natural proportion with the skin | 0.1                     |



| Indicators  | Aquaculture Food<br>Products of Animal<br>Origin  | Maximum levels<br>mg/kg                              |
|---|---|--|
| Dicloxacillin (penicillins)   | muscle tissue                                     | 0.3  |
| Difloxacin (quinolones)   | muscle tissue in natural proportion with the skin | 0.3  |
| Cloxacillin (penicillins)   | muscle tissue                                     | 0.3  |
| Colistin (polymyxins)   | muscle tissue in natural proportion with the skin | 0.15   |
| Lasalocid (ionophores)  | muscle tissue                                     | 0.005  |
| Laevomycetinum<br>(chloramphenicol)   |   | not permissible (<0.0003)                            |
| Metronidazole / Dimetrazole /<br>Ronidazole / Dapsone/<br>Clotrimazole / Aminitrizole | muscle tissue                                     | not permissible at the level<br>of method definition |



| Indicators                              | Aquaculture Food Products<br>of Animal Origin                                      | Maximum levels<br>mg/kg                                 |
|---|--|---|
| Neomycin                                | muscle tissue  | 0.5   |
| Nitrofurans (including<br>furazolidone) | muscle tissue  | not permissible at the<br>level of method<br>definition |
| Oxacillin (penicillins)                 | muscle tissue  | 0.3   |
| Oxolinic acid (quinolones)              | muscle tissue in natural proportion with the skin                                  | 0.1   |
| Paromomycin<br>(Aminoglycosides)        | muscle tissue  | 0.5   |
| Sarafloxacin (quinolones)               | muscle tissue of fish form<br>the salmonids in natural<br>proportion with the skin | 0.3   |



| Indicators  | Aquaculture Food<br>Products of Animal<br>Origin     | Maximum levels<br>mg/kg    |
|---|--|----------------------------|
| Spectinomycin<br>(Aminoglycosides)  | muscle tissue  | 0.3                        |
| <b>Tetracycline group</b><br>Tetracycline ATX (Tetracyclines)   |  | not permissible<br>(<0.01) |
| Thiamphenicol (Florfenicola)<br>(as a sum of Thiamphenicol<br>and Thiamphenicol conjugates<br>based on thiamphenicol) | muscle tissue in natural<br>proportion with the skin | 0.05                       |
| Tilmicosin (macrolides)   | muscle tissue in natural proportion with the skin    | 0.05                       |
| Tylosin (macrolides)  | muscle tissue in natural proportion with the skin    | 0.1                        |
| Flavomycin<br>(streptotricin)<br>(flavophospholipol)  | muscle tissue  | 0.7                        |



| Indicators   | Aquaculture Food<br>Products of Animal<br>Origin        | Maximum levels<br>mg/kg |
|--|---|-------------------------|
| Florfenicol (Florfenicols)<br>(total florfenicol and its<br>metabolites in the form of<br>florfenicol amine) | muscle tissue in<br>natural proportion with<br>the skin | 0.1                     |
| <b>Flumequine</b> (quinolone)  | muscle tissue in<br>natural proportion<br>with the skin | 0.6                     |
| <b>Ciprofloxacin /</b><br><b>enrofloxacin /</b><br>pefloxacin (fluoroquinolones)<br>(Total fluoroquinolones) | muscle tissue   | 0.1                     |
| Erythromycin (macrolides)  | muscle tissue in<br>natural proportion with<br>the skin | 0.2                     |



| Indicators   | Aquaculture Food<br>Products of Animal<br>Origin | Maximum levels<br>mg/kg |
|--|--|-------------------------|
| II. The maximum permissible levels of antiprotozoal remnants |  |                         |
| Halofuginone   | muscle tissue                                    | 0.01                    |
| Decoquinate  | muscle tissue                                    | 0.02                    |
| Diclazuril (as diclazuril)                                   | muscle tissue                                    | 0.005                   |
| Maduramicin  | muscle tissue                                    | 0.002                   |
| Narasin  | muscle tissue                                    | 0.005                   |
| Nicarbazin (as N'-bis<br>(4-nitrophenyl) Urea)               | muscle tissue                                    | 0.025                   |
| Robenidine (Robenidine<br>Hydrochloride )                    | muscle tissue                                    | 0.005                   |
| Salinomycin (Salinomycin<br>sodium)                          | muscle tissue                                    | 0.002                   |
| Semduramicin   | muscle tissue                                    | 0.002                   |

### TECHNICAL REGULATION of the Eurasian Economic Union 'On the safety of fish and fish products' TR EAES 040/2016

ANNEX 4 Hygienic requirements for the safety of fishery and aquaculture products



| Indicators  | Fishery and Aquaculture<br>Products   | Maximum levels<br>mg/kg              |
|---|---|--------------------------------------|
| Histamine   | Tuna, mackerel, salmon,<br>herring, as well as fish food<br>products from them (except<br>caviar, roe, liver and fat from<br>fish), including dried<br>products | 100                                  |
| Nitrosamines<br>(the sum of<br>N-trosodimethylamine<br>(NDMA) and<br>N-nitrosodiethylamine<br>(NDEA)) | All kinds of food fish products,<br>including dried products  | 0.003                                |
| Dioxines  | All kinds of food fish products, including dried products   | 0.00004                              |
| DIOXITICS   | edible fat from fish  | 0,000002 (expressed in terms of fat) |



| Indicators                                    | Fishery and Aquaculture<br>Products  | Maximum levels<br>mg/kg |
|---|--|-------------------------|
| Polychlorinated biphenyls                     | All kinds of food fish products<br>(except for liver and fat from<br>fish), including dried products | 2 mg/kg                 |
|   | fish liver and products from it  | 5 mg/kg                 |
|   | edible fat from fish   | 3 mg/kg                 |
| Benzo[a]pyrene                                | smoked fish food products  | 0.005 mg/kg             |
| Paralytic poison of mollusks<br>(saxitoxin)   | Mollusks   | 0.8 mg/kg               |
| Amnesic poison of mollusks<br>(domoic acid)   | Mollusks   | 20 mg/kg                |
|   | Internal organs of crabs   | 30 mg/kg                |
| Diarrhetic shellfish poison<br>(okadaic acid) | Mollusks   | 0.16 mg/kg              |
| Acid value                                    | Fish oil   | 4 mg KOH/g              |
| Peroxide number, mole of active oxygen / kg   | fat from fish  | 10 mg/kg                |





